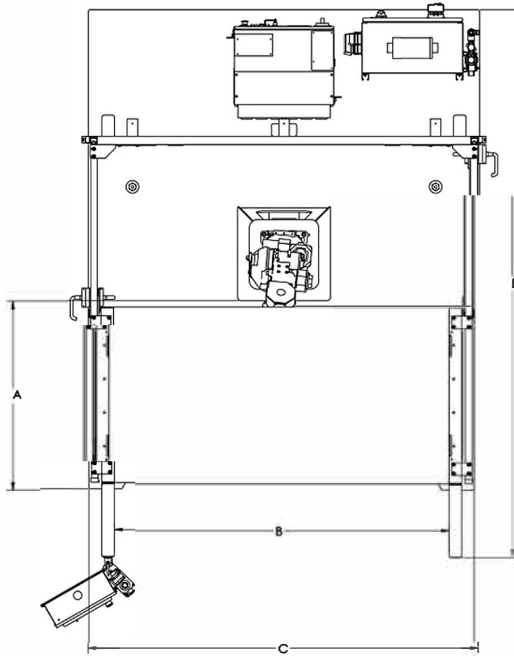


TranTek Systems pre-engineered automation cells are cost-effective and offer the following features and benefits:

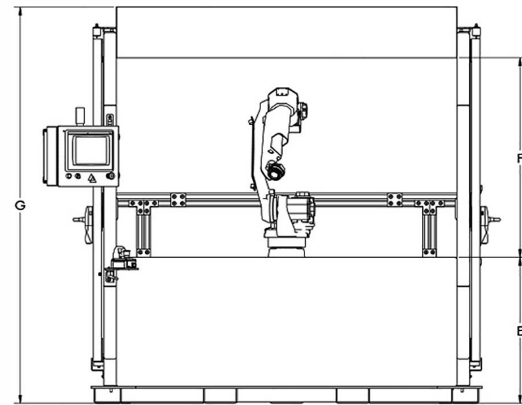
- Common bases for ease of installation and start-up
- Work cell design is adaptable to multiple configurations and applications
- Available with tooling for a turn-key single source solution
- Pre-engineered for shorter lead-times
- Low investment cost
- PLC/HMI and other features of high technical content are included
- Safety PLC is standard
- Customer selectable component options in base price
- Compatible with all robot manufacturers
- Easy tool accessibility from rear entry doors
- Obstruction-free cell access with hidden cable routing
- Preconfigured PLC/HMI base programs for easy start-ups

Standard Specifications

1000 Vision Option



TEKCEL 1000



WORK CELL DIMENSIONS

"A" - Work Area	45.00" (1143mm)
"B" - Front Opening Width	81.00" (2057mm)
"C" - Overall Width	93.00" (2362mm)
"D" - Overall Length	130.00" (3302mm)
"E" - Work Height	34.63" (880mm)
"F" - Opening Height	47.38" (1203mm)
"G" - Overall Height	94.03" (2388.5mm)

OPTIONAL FEATURES

Tool Positioner	Robot aux axis
Automatic Doors	Vertical roll-up
Manual Doors	Horizontal sliding doors
Remote Access	For off-site support

TRANTEK
Systems

TRANTEK SYSTEMS
417 HUGHES DRIVE
TRAVERSE CITY, MI
49696

PHONE: 231-946-6270
FAX: 231-946-3206
E-MAIL: INFO@TRANTEKSYSTEMS.COM
TRANTEKSYSTEMS.COM

INCLUDED FEATURES

Light Curtains	25mm resolution cascable
Cell Lighting	Industrial led light bars
Robot Riser	300-620mm height range (100mm increments)
Two Safety Gates	Solenoid locking with internal release with lock-out
Integrated Cell	Functionally programmed cell ready for tooling
Stack Light	3 color red, amber & green
Operator Runbar	Cycle start OPTO-Touch & E-Stop
PLC (Choice Of)	AB CompactLogix Safety Processor 5069 L310ERS2 Siemens SIMATIC S7-1500 F
HMI (Choice Of)	AB PanelView Plus 7-10" Siemens TP1200 Comfort Panel
Paint Color (Choice Of)	Any RAL color pallet industrial enamel
Lower Panel Color	Red, blue or charcoal 1/4" polymer panel
360 Degree Viewable	1/4" clear polycarbonate panels
PLC Main Panel	Low voltage control panel (24VDC)
Power Distribution Panel	High voltage control panel (120VAC-480VAC)
Quick Disconnect Tooling Features	Ethernet I/O available at tooling
FRL & Drip Leg	1/2" drip leg, filter regulator & lock-out
Tool Riser	Tubular frame
Light Hood	For vision applications